## Prospects and Bottlenecks in the Midwestern Hazelnut Industry

Laying the groundwork for widespread agroforestry in the Midwest





#### **STRATEGIC PLAN**

**MISSION:** Catalyze the development and adoption of resilient, scalable agroforestry.

Tree Crops	Farming Systems	Stakeholders		
Productive, resilient tree crops	Ecological resilience via effective tree-crop-livestock	Expert agroforestry farmers		
	integration	Engaged landowners & investors		
<b>Robust supply chains</b> with scalable products & infrastructure	Economic resilience via scalable, multifunctional systems	Social resilience via robust stakeholder connectivity		
A multifunctional agriculture in the Midwest US based on agroforestry systems of integrated trees, crops, and livestock and fostering ecological resilience, climate stability, economic prosperity, and vibrant communities.				

## **RESEARCH & DEVELOPMENT**

Emiles



a collaborative education and research program



## **EDUCATION & OUTREACH**

18 Oct 2014

# PERENNIAL MAP.ORG

#### **COORDINATION & COLLABORATION**



# PERENNIAL MAP.ORG



## **Priority Midwest Tree Crops**

## Chestnut *"Maize on Trees"*





Hazelnut "Soy on Trees"



Cracked

#2 Wash Tub (Extractor)

Distillatio

Crude

stock added

Hommer mill)

Soy Protein Meal

End use: Food for



## 1. Protein meal

2. Oil

3. Biodiesel

Artwork Source: Nancy Meyers, Picture Book

#### **HAZELNUTS: Scope of present & potential markets**



ltem	Soybean modern	Soybean historical	Hazelnut best
Caloric yield (Mcal/ha)	13	4	13
Oil yield (Mg/ha)	0.6	0.2	1.3
		14/152 0000 11/150 004	

(Wolz et al. 2018)



International Nut and Dried Fruit Council Foundation, 2017

"Turkey's hazelnut sector is already threatened and will deteriorate unless we are able to increase efficiency and decrease the cost"

– Kadir Durak, Turkish processor board member



#### International Nut and Dried Fruit Council Foundation, 2017



International Nut and Dried Fruit Council Foundation, 2017

#### Table 5: Global and US hazelnut demand estimates (t)<sup>31,75</sup>

Region	2018	2028	Differential	
World	841,431	1,762,823	921,392	
USA	45,482	103,490	58,008	

**Table 6:** Projected potential market opportunity for Midwestern hazelnuts (Yield and trees per acre assumptions<sup>93</sup>:

Metric	Existing markets	Potential markets	Total
Target volume (t)	43,000	168,000	211,000
Target volume (lbs)	94,772,000	370,272,000	465,044,000
Yield (lbs per acre)	2679	2679	-
Area (acres)	35,376	138,213	173,589
# of trees (908 trees/acre)	32,121,305	125,497,191	157,618,496

## II. Bottlenecks

- #1: Scaling Hybrid Hazelnut Micropropagation
- #2: Complete Initial Harvesting & Processing Line
- #3: Nut Aggregation, Processing, Marketing
- #4: Centralized Variety Development
- #5: Research and Development Funding Pool
- #6: Establish Large Scale Pilot Farm & Farmer Training
- **#7: Permanent Industry Coordinator Position**
- #8: Farm Establishment Credit Mechanism











![](_page_21_Picture_1.jpeg)

![](_page_22_Picture_1.jpeg)

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![](_page_26_Picture_1.jpeg)

### #3: Nut Aggregation, Processing, Marketing

Decreasing

profit

margins

#### **Markets for Hazelnuts**

#### Human consumption & products Confectionary Edible oils Whole nuts Crushed nuts Pharmaceuticals Flour **Cosmetics** Beverages Agricultural uses Shell compost Animal Feed **Mushroom Production** Industrial uses **Biofuels**

2.500 2,000 1,500 gallons 1 000 5 ~1,000 2013

Figure 4: US Biodiesel production (blue circles), exports (yellow diamonds), and consumption (green squares)<sup>87</sup>

![](_page_28_Picture_1.jpeg)

Characteristic	American Hybrids		European	
Yield	medium	↓	high	
Nut size	small	↓	large	
Resistance to EFB	resistant		susceptible	
Cold tolerance	high		low	
Harvestability	mechanical — "shake & catch"		mechanical "shake & vacuum"	

![](_page_30_Picture_1.jpeg)

**Figure 6:** Visual comparison of nut characteristics of the top 10 hybrid hazelnut selections of the Upper Midwest Hazelnut Development Initiative (UMHDI).

Actual Average Yields at Bayfield (Yrs 4-8), Projected Yields (Yrs 9-15)

	Canopy					
	Coverage	oz kernel	lbs kernel	lbs kernel	lbs in-shell	lbs in-shell
Plant Age	(sq ft)	per sq ft	per acre	per plant	per plant	per acre
4	10890	0.02	13	0.01	0.04	32
5	14520	0.17	152	0.17	0.42	380
6	18150	0.28	320	0.35	0.88	801
7	21780	0.42	576	0.63	1.59	1441
8	21780	0.62	844	0.93	2.32	2110
9	21780	0.66	901	0.99	2.48	2252
10	21780	0.72	981	1.08	2.70	2452
11	21780	0.85	1162	1.28	3.20	2906
12	21780	0.72	981	1.08	2.70	2452
13	21780	0.85	1162	1.28	3.20	2906
14	21780	0.72	981	1.08	2.70	2452
15	21780	0.85	1162	1.28	3.20	2906

- #5: Research and Development Funding Pool
- #6: Establish Large Scale Pilot Farm & Farmer Training
- **#7: Permanent Industry Coordinator Position**
- #8: Farm Establishment Credit Mechanism

## **COLLABORATORS AND STAKEHOLDERS**

![](_page_33_Picture_1.jpeg)

Upper Midwest Hazeinut Development Initiative

![](_page_33_Picture_3.jpeg)

![](_page_33_Picture_4.jpeg)

![](_page_33_Picture_5.jpeg)

![](_page_33_Picture_6.jpeg)

![](_page_33_Picture_7.jpeg)

University of Missouri

![](_page_33_Picture_8.jpeg)

![](_page_33_Picture_9.jpeg)

![](_page_33_Picture_10.jpeg)

#### Hyphae Partners

Integrative Capital Solutions

Oregon State University

Badgersett RESEARCH CORPORATION

![](_page_34_Picture_0.jpeg)

# SAVANNA INSTITUTE

Laying the groundwork for widespread agroforestry in the Midwest

# Thank you!

Questions? Comments? Scathing rebuttals?

Those who are inspired by a model other than Nature, a mistress above all masters, are laboring in vain. - Leonardo da Vinci

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