




Feeding Hazelnuts to Pigs

and a little poultry

UMHDI Conference March 4-5, 2022

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Thank you to collaborators

Krista Eiseman and Ryan Pralle, UW-Platteville

Chris Beedle, Iowa State University

Jim Magolski, Niman Ranch

Jason Fischbach, UW-Extension

Jeff Jensen, Iowa Nut Growers Association

Upper Midwest Hazelnut Development Initiative



Sustainable Agriculture
Research and Education

- https://projects.sare.org/sare_project/onc19-056/
- Project Number ONC19-056
- Jason Fischbach Bayfield County, UW-Extension



Division of Extension
University of Wisconsin-Madison

Midwest Hazelnut (*Corylus spp*)

- Processing can be a challenge
- Undersized (<10 mm)
- Incomplete separation



Preparing Hazelnuts

2 HP Roller Mill

~ 60 bushels of barley/hour

Apollo Machine <https://www.apollomills.com/>



Preparing Hazelnuts

200 lb of hazelnuts/ton of feed

2 passes

15 minutes

1772 microns



Feeding In-shell Hazelnuts to Broilers

- ANSCI 4090 Nonruminant Nutrition F2021
- 12 pens of 5 broilers
- 4 ft × 4 ft
- Fed 1 of 3 diets
- 1.6 lb → 5.4 lb, 19 d





Broiler Diets, fed 16 days pre-harvest

- Control (commercial crumble)
- 90% Control + 10% in-shell hazelnuts
- Control + Free Choice in-shell hazelnuts (2 feeders)

Hazelnuts ground to 1,800 microns

Hazelnut products did not impact broiler growth (1.6 lb – 5.5 lb)

Diet	Control	Free Choice	10% Hazelnut	SEM	P-value
ADG, g/d	94	97	97	9	0.95
ADFI, g/d	217	214	217	12	0.98
Gain:Feed	0.43	0.45	0.45	0.03	0.85

- Growth rate and performance not impacted by adding in-shell hazelnut
- Birds fed 10% in-shell hazelnuts consumed 21.7 g/d in-shell hazelnuts = 0.9 lb over 19 day trial... Commercial diet \$0.25/lb
- Birds fed free choice refused to consume ground in-shell hazelnuts



Nutrient Profile of Hazelnut products

Samples from 2019	Kernels	Shells	< 10 mm in-shell hazelnut
Crude protein, %	18.4	1.3	7.6
Crude fat, %	61.2	< 0.1	21.1
Neutral detergent fiber, %	12.2	96.8	68.7
Acid detergent fiber, %	9.9	81.3	56.7

NDF can be used to predict feed intake... \uparrow NDF = \downarrow Feed Intake

ADF can be used to predict digestibility... \uparrow ADF = \downarrow Digestibility

Nutrient profile of selected pig feeds

	Corn	Soybean Meal	Roasted Soybeans	< 10 mm in-shell hazelnut
Crude protein, %	9.3	53.0	35.2	7.6
Crude fat, %	3.9	1.7	19.6	21.1
Neutral detergent fiber, %	10.3	9.1	11.7	68.7
Acid detergent fiber, %	3.3	5.9	6.9	56.7

NDF can be used to predict feed intake... \uparrow NDF = \downarrow Feed Intake
ADF can be used to predict digestibility... \uparrow ADF = \downarrow Digestibility

Fatty acid profile of three products

	Hazelnut kernels	In-shell hazelnuts	Soybeans
Crude Fat, %	61.2	21.1	19.6
	% of fat	% of fat	% of fat
Palmitic (16:0)	4.0	3.8	10.5
Oleic (18:1)	77.1	74.9	21.8
Linoleic (18:2)	16.0	18.0	49.8
Saturated FA	6.0	6.2	14.5
Unsaturated FA	93.5	93.6	78.0

Fatty acid profile of three products

	Hazelnut kernels		In-shell hazelnuts		Soybeans	
Crude Fat, %	61.2		21.1		19.6	
	% of fat	g/kg	% of fat	g/kg	% of fat	g/kg
Palmitic (16:0)	4.0	24	3.8	8	10.5	21
Oleic (18:1)	77.1	472	74.9	158	21.8	43
Linoleic (18:2)	16.0	98	18.0	38	53.1	98
Saturated FA	6.0	37	6.2	13	15.5	30
Unsaturated FA	93.5	572	93.6	197	84.5	166

Iowa State University
Western Research Farm
36515 Hwy E34 Castana, IA 51010
Deep bedded hoop barns for pigs



Three mini-hoop barns

- 3 barns ~ 20 ft × 36 ft
- 2 pens/barn ~ 10 ft × 28.8 ft
- 6 barrows/pen ~ 48 ft²/pig



2 Replicated Feeding Trials

- 36 barrows, 6 pens of 6
- Start weight 128 lb
- All pigs marketed 69 days later
- Corn-SBM control diet
- Control + 10% in-shell hazelnuts



Growth and performance

	Dietary Treatment		SEM	<i>P</i> -value
	Control	10% Hazelnut		
End wt, lb	286.6	284.5	3.1	0.44
ADG, lb/d	2.3	2.3	<0.1	0.37
ADFI, lb/d	8.2	8.6	<0.1	0.36
F:G, lb/lb	3.5	3.8	< 0.1	0.03
G:F g/kg	286	263	---	---

- Pigs grew and similar rates
- Pigs consumed similar amounts of feed
- ★ Control grew slightly more efficiently

	Dietary Treatment		SEM	<i>P</i> -value
	Control	10% Hazelnut		
End wt, lb	286.6	284.5	3.1	0.44
ADG, lb/d	2.3	2.3	<0.1	0.37
ADFI, lb/d	8.2	8.6	<0.1	0.36
F:G, lb/lb	3.5	3.8	< 0.1	0.03 ★
G:F g/kg	286	263	---	---

Dietary treatment did not impact carcass attributes

	Dietary Treatment		SEM	<i>P</i> -value
	Control	10% Hazelnut		
Hot carcass wt, lb	216	217	3.5	0.79
Fat depth				
10 th rib, in	1.52	1.52	0.1	0.97
Last rib, in	1.35	1.30	< 0.1	0.41

Dietary treatment did not impact chop quality attributes

	Dietary Treatment		SEM	<i>P</i> -value
	Control	10% Hazelnut		
Color score	3.01	3.01	0.04	0.93
pH	5.75	5.78	0.02	0.17
Marbling, %	1.80	1.71	0.09	0.70
WB shear force	3.51	3.51	0.11	0.99
Cook loss, %	17.00	16.70	0.60	0.75

Dietary treatment impacted fatty acid profile of pork fat

	Dietary Treatment		SEM	<i>P</i> -value
	Control	10% Hazelnut		
Palmitic (16:0)	25.60	24.60	0.25	0.01
Oleic (18:1)	41.00	43.30	0.47	< 0.01
Saturated fatty acids	42.00	39.80	0.55	< 0.01
Monounsaturated fatty acids	45.40	47.50	0.49	0.01



Take Home Results

Feeding 10% in-shell hazelnuts for 10 weeks

- Pig growth and pork quality maintained
- Fatty acid profile of pork fat impacted in the desired direction...

Nutrient Profiles of Hazelnut Products are Variable!

Year	Kernels		Shells		In-shell hazelnut	
	2019	2021	2019	2021	2019	2021
Crude protein, %	18.4	20.9	1.3	4.1	7.6	7.9
Crude fat, %	61.2	60.2	< 0.1	8.8	21.1	27.6
Neutral detergent fiber, %	12.2	55.9	96.8	80.5	68.7	55.9
Acid detergent fiber, %	9.9	46.9	81.3	70.1	56.7	46.9

Summer 2021...

Demonstration

- 24 pigs 6 pens of 4 pigs
- Start weight 150 lb
- 77 day feeding trial
- Corn-soybean meal diet with Hazelnut products





Six Demonstration Diets (no replication)

- Corn-SMB Control Diet
- Control + 10% hazelnut kernels
- Control + 10% hazelnut shells
- Control + 10% in-shell hazelnuts
- Control + 20% in-shell hazelnuts
- Control + 30% in-shell hazelnuts

Pig Performance Similar

	Control	Kernel	Shells	In-shell Hazelnuts		
% Control Diet	100	90	90	90	80	70
% Test Ingredient	0	10	10	10	20	30
Predicted ME, kcal/kg	3867	3954	3514	3624	3507	3376
CP:ME , g:Mcal	38.0	38.9	39.6	38.4	37.4	38.2
Average daily gain, lb/d	2.0	2.0	2.1	2.1	2.0	2.1
Average daily feed intake, lb/d	7.0	6.8	7.3	7.7	7.9	7.5
Gain:Feed	3.5	3.4	3.5	3.7	4.0	3.6
Hot carcass weight, lb	232	227	238	236	236	236

Intriguing trend in fatty acid profile

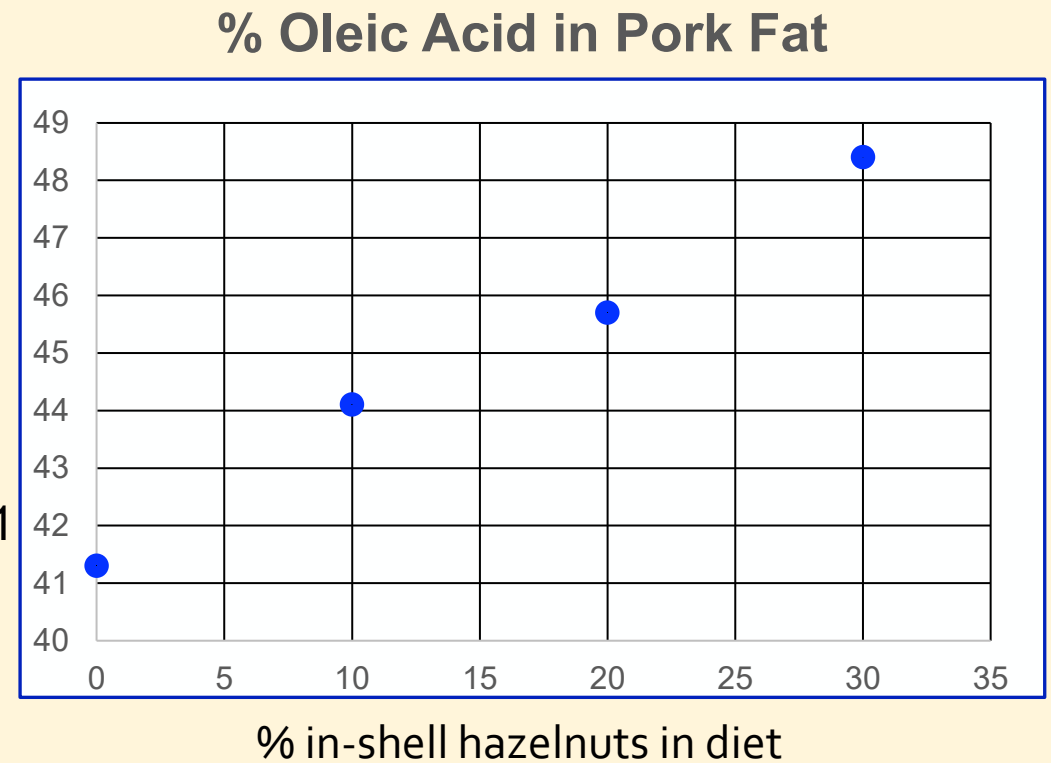
	Control	Kernel	Shells	In-shell Hazelnuts		
% Control Diet	100	90	90	90	80	70
%Test Ingredient	0	10	10	10	20	30
Crude fat, %	2.8	8.2	2.9	4.3	6.3	7.8
CP:ME , g:Mcal	38.0	38.9	39.6	39.2	37.4	32.7
Palmitic (16:0)	25.1	21.7	25.0	23.6	22.2	20.1
Oleic (18:1)	41.3	46.8	41.9	44.1	45.7	48.4

Pigs are Robust!

- Perform well on a wide range of diets...
- Interesting trend...
- Is 18:1 marketable?!?



% 18:1



Acorn Fed Iberian Ham

<https://www.tienda.com>

13-16 lb
15-16.5 lb

\$1,400
\$1,099

Feb 19, 2021
Feb 23, 2022

\$88-108 per pound
\$67-73 per pound

The screenshot shows a web browser window with the URL <https://www.tienda.com/products/bone-in-iberico-de-bellota-jamon-cinco-jotas-jm-106.html?gclid=Cj0KCC>. The page features the La Tienda logo with a "25th Anniversary" banner. A navigation bar includes links for SHOP ALL, FOOD, JAMÓN/HAM, CHORIZO, PAELLA, SEAFOOD, CHEESE, TABLEWARE, GIFTS, and SALE. The main product image shows a large ham on a stand. The product title is "Cinco Jotas Bone-In 100% Ibérico de Bellota Jamón - FREE SHIPPING!". Below the title, it says "Acorn-Fed Ibérico 5J Ham from Jabugo, 100% Ibérico Breed - Approximately 13-16 Pounds". The price is listed as \$1,399.95 (JM-106). There are icons for "In Stock", "Perishable", and "Free Shipping". A quantity selector shows "Qty: 1" and an "ADD TO CART" button. Below the button are five stars and "Customer Reviews (12)". Social media sharing icons for Facebook, Pinterest, and Twitter are at the bottom.

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SHOP ALL FOOD JAMÓN/HAM CHORIZO PAELLA SEAFOOD CHEESE TABLEWARE GIFTS SALE

Cinco Jotas Bone-In 100% Ibérico de Bellota Jamón - FREE SHIPPING!

Acorn-Fed Ibérico 5J Ham from Jabugo, 100% Ibérico Breed - Approximately 13-16 Pounds

\$1,399.95 JM-106

✓ In Stock

* Perishable ?

✈ Free Shipping

Qty: 1

ADD TO CART

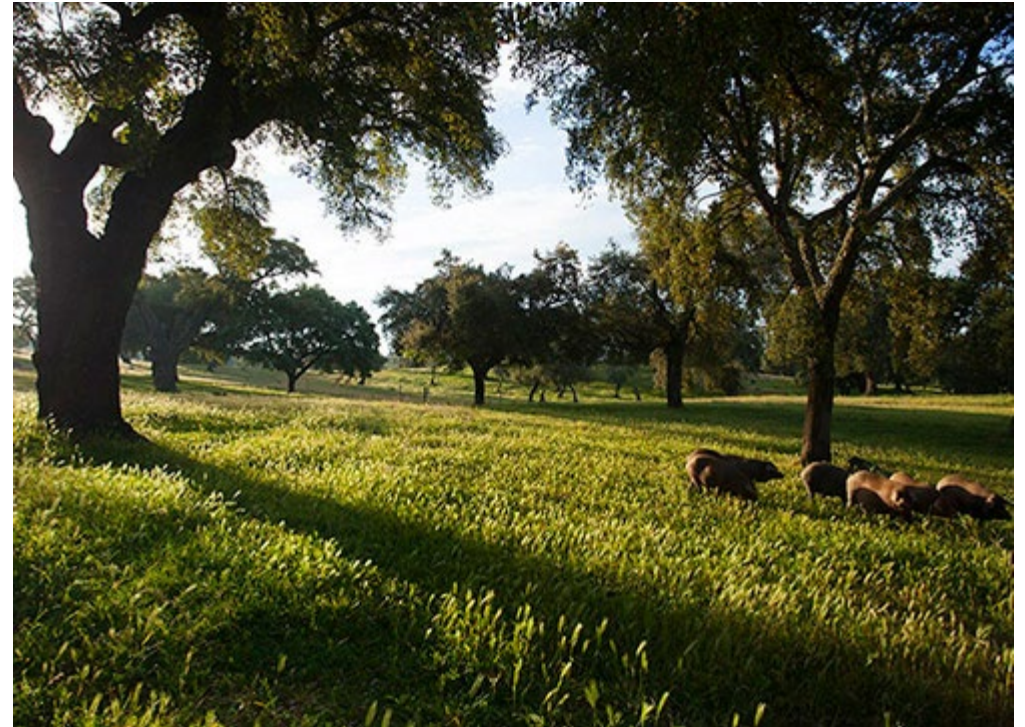
★★★★★ Customer Reviews (12)

f p t

Jamón Ibérico de bellota

aka acorn fed ham from Iberia

- Specific region
 - Specific breed
 - Specific process
- High Value Niche



Pork fatty acids are impacted by diet

Dietary Treatment	Days	C 16:0	C 18:1
Corn-soybean meal control,	69	25.6	41.0
10% in-shell hazelnuts,	69	24.6	43.3
30% in shell hazelnuts	77	20.1	48.4
Acorn-fed, free range*	117	18.9	51.3
Commercial diet*	117	21.8	45.0

*Daza et al. 2007 DOI: <https://doi.org/10.22358/jafs/66797/2007>



Valuing hazelnuts based on Dietary Energy for Growing Pig

- Chemical analysis of feed sample
- Use prediction equation to estimate energy
- Start collecting data in field

Pig performance, Feed Processing, Carcass Quality

Relative value of alternative feeds as an energy feedstuff for pigs

(enter information in yellow cells)

Step 1. Enter description and chemical analysis of your sample feedstuff

Sample Feedstuff In-shell hazelnut 2021

Moisture 5.7 %

Crude Protein 7.91 %

Crude Fat (ether extract) 27.59 %

Ash 1.87 %

Neutral Detergent Fiber 55.88 %

Results Summary

Predicted Digestible Energy, kcal/kg

3155 kcal/kg In-shell hazelnut 2021

3994 kcal/kg Corn Grain NRC

0.79 Sample ÷ Reference

Predicted Metabolizable Energy, kcal/kg

3098 kcal/kg In-shell hazelnut 2021

3930 kcal/kg Corn Grain NRC

0.79 Sample ÷ Reference

Step 2. Enter description and chemical analysis of your reference feedstuff

Reference Feedstuff Corn Grain NRC

Moisture 11.69 %

Crude Protein 8.24 %

Crude Fat (ether extract) 3.48 %

Ash 1.3 %

Neutral Detergent Fiber 9.11 %

The relative value of

In-shell hazelnut 2021

as compared to

Corn Grain NRC

is estimated as **0.79** to **0.79**

Relative value of alternative feeds as an energy feedstuff for pigs

(enter information in yellow cells)

Step 1. Enter description and chemical analysis of your sample feedstuff

Sample Feedstuff In-shell hazelnut 2021

Moisture	5.7 %
Crude Protein	7.91 %
Crude Fat (ether extract)	27.59 %
Ash	1.87 %
Neutral Detergent Fiber	55.88 %

Step 2. Enter description and chemical analysis of your reference feedstuff

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Moisture	11.69 %
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Predicted Metabolizable Energy, kcal/kg

3098 kcal/kg In-shell hazelnut 2021

3930 kcal/kg Corn Grain NRC

0.79 Sample ÷ Reference

The relative value of

In-shell hazelnut 2021

as compared to

Corn Grain NRC

is estimated as **0.79** to **0.79**

Interpret Results

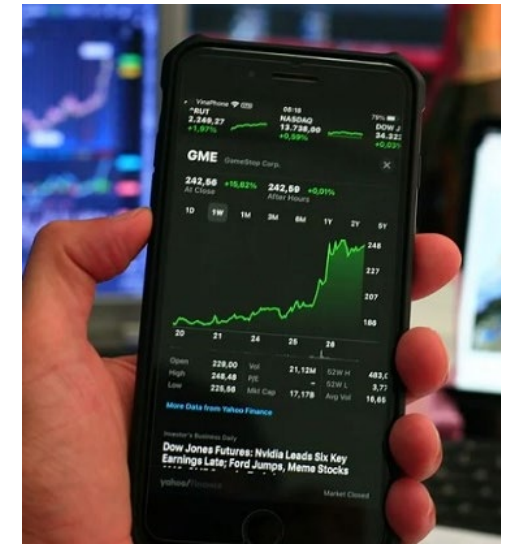
Enter
information
about feed 1

Enter
information
about feed 2

Predicted energy value of feedstuffs

Feedstuff	Digestible Energy kcal/kg DM	Metabolizable Energy, kcal/kgDM
Corn Grain	3994	3930
Soybeans	4921	4645
Soybean hulls	1631	1554
Hazelnut kernels	6556	6408
Hazelnut shells	1360	1330
In-shell hazelnuts	3155	3098

Grain market reports...



Corn Grain... \$6.50/bushel

- 1 bushel = 56 lb @ 15.5% moisture

Soybeans... \$16.50/bushel

- 1 bushel = 60 lb @ 13% moisture

\$/bushel... is not a fair comparison



\neq



Comparative Price Generator

Step 1. Determine value per unit of DM for known commodity									
Name of Commodity		Corn Grain							
<i>if known commodity is priced per bushel</i>									
	\$	6.50	Value, \$ per bushel						
		56	Weight, lb per bushel						
		15.5	Moisture content, %						
	\$	0.1374	\$ per lb of DM						
Step 2. Enter results from Dietary Energy Worksheet									
		Known Commodity		Corn Grain					
		Dietary Energy Value		3930		kcal/kg DM			
		Novel Feedstuff Name		In-shell hazelnuts					
		Dietary Energy Value		3098		kcal/kg DM			
		Moisture Content of Novel Feedstuff		5.7		%			
				Corn Grain		:		In-shell hazelnuts	
				1				0.788295	

Comparative Price Generator

Step 1. Determine value per unit of DM for known commodity

Name of Commodity	Corn Grain		
<i>if known commodity is priced per bushel</i>			
\$	6.50	Value, \$ per bushel	
	56	Weight, lb per bushel	
	15.5	Moisture content, %	
\$	0.1374	\$ per lb of DM	

If corn grain is \$6.50/bushel may be worth willing to pay about \$0.102/lb for in-shell hazelnuts

Step 2. Enter results from Dietary Energy Worksheet

Known Commodity	Corn Grain		
Dietary Energy Value	3930	kcal/kg DM	
Novel Feedstuff Name	In-shell hazelnuts		
Dietary Energy Value	3098	kcal/kg DM	
Moisture Content of Novel Feedstuff	5.7	%	
Corn Grain	:	In-shell hazelnuts	
1		0.788295	

Step 3. Enter price data from step 1 and evaluate result

If			
	Corn Grain	is valued at	
		\$ 0.1374	per lb DM
Then			
	In-shell hazelnuts		
	may be worth	\$ 0.1083	\$ per lb DM
		\$ 0.1021	\$ per lb As Fed
		\$ 10.83	per 100 lb DM
		\$ 10.21	per 100 lb As Fed
		\$ 216.56	\$ per ton DM
		\$ 204.22	\$ per ton As Fed

Relative Value as fed basis...

Corn Grain \$/bushel	Corn Grain \$/cwt	In-shell hazelnuts \$/cwt	Hazelnut :Corn Grain cwt:bu
\$4.50	8.04	7.07	1.57
\$6.50	11.61	10.21	1.57
\$8.50	15.18	13.35	1.57
\$10.50	18.75	16.49	1.57
\$12.50	22.32	19.64	1.57

If we know the price of corn/bushel...

multiply by 1.57 to estimate what 100 lb of hazelnut is worth???

Relative Value as fed basis...

Corn Grain \$/bushel	Corn Grain \$/cwt	In-shell hazelnuts \$/cwt	Hazelnut :Corn Grain cwt:bu
\$4.50	8.04	7.07	1.57
\$6.50	11.61	10.21	1.57
\$8.50	15.18	13.35	1.57
\$10.50	18.75	16.49	1.57
\$12.50	22.32	19.64	1.57

Best to
analyze the
hazelnuts first!



Dr. Pete Lammers
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